



INTRODUCTION

The ATCO Heartland Industrial Water S stem is a sophisticated net ork of pump stations, pipelines, and storage facilities representing an e olution in the management of ater assets in Alberta's Industrial Heartland (AIH), Canada's largest h drocarbon processing region.

In 2007, the Go ernment of Alberta (GOA) implemented the Water for Life strateg as part of an initiati e to help preser e the pro ince's ater resources for future generations. To be successful, the GOA recogni. ed local solutions ere critical and further de eloped the Water Management Frame ork for AIH and the Capital Region (WMF). This frame ork is speciet to the industre-hea stretch of North Saskatche an Rier (NSR) e tending from De on to Pakan.

With more than 40 companies engaged in major industrial operations in AIH, a primar consideration of the WMF as the number of ater intake structures along the affected section of the NSR. In addition to the quantit of ater being ithdra n b these industrial facilities, the ecological footprint of ha ing multiple intake structures on the NSR could not be ignored.

While the WMF emphasi. ed the need for a regional solution to ater management, its success relied upon the emergence of a illing proponent to take on the challenge.

ATCO as able to be that proponent. ATCO had a distribution s stem equipped ith an e isting intake on the NSR that the used for their on purposes. To position themseles as a ater serices prolider for industrial clients, ATCO needed to upgrade the capacit of their intake and build a pump station to distribute ater to other users.

With this in mind, ATCO stepped for ard to help reali. e the WMF ision ith their plans for a multi-use, regional, industrial ater s stem. While there are man municipal regional ater s stems, this ould be the rst s stem of its kind to pro ide process ater to industr on an signi cant scale in Alberta.

THE SYSTEM

There ere signi cant logistical and practical challenges in de eloping a regional industrial aters stem in AIH. Historicall, from a logistical perspectie, industrial companies in the area has been inclined to construct, on, and operate

their on intakes and associated ater supples stems. Reliance on others for delier of a critical process element, ater, is often lie ed as an operational risk.

From a practical perspectie, AIH is an extremel congested area. There are literall hundreds of existing pipelines, rail a crossings, and industrial de elopments that need to be considered hen constructing nextra infrastructure. To be considered a liable alternatie to dedicated intakes f cac1a(I)-36.15(1)-15 3 (e)-21.5 (s)e

is 10.4 (n)-8



pumps discharge to the Heartland Water Pipeline and to 250 horsepo er ertical turbine pumps discharge to the Sturgeon Water Pipeline. The station ill e entual be upgraded to include four 600 horsepo er pumps at full